



Drum Handling Solutions

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ValleyCraft.com



Valley Craft Industries, Inc. designs, develops and manufactures Professional Grade material handling and storage solutions, including a broad array of proprietary and custom products.

Valley Craft was established in 1953 when Carl Weinmann introduced the first hand truck with a brake. Over the last six decades, Valley Craft has grown to become a world class manufacturer known for its expertise in producing rugged and versatile hand trucks, carts, trailers, portable lifts, hydraulic drum handling devices, and storage equipment.

At Valley Craft, we take pride in our heritage of building high quality American-Made products to handle and store materials more safely, more securely, and more efficiently.

On the shores of beautiful Lake Pepin, in Lake City, Minnesota, Valley Craft is staffed by a committed and loyal team of employees - fully a third of our associates have been with the company for more than 25 years. We think, feel, and act like a family and, like a family, we share core values:

- **Respect** - for our customers, our suppliers, our community, and each other.
- **Integrity** - personal and professional integrity in everything we do.
- **Openness** - bad news gets worse with age - we surface problems quickly and get help.
- **Enthusiasm** - we care about what we're doing - it's more fun and we do better work.
- **Commitment** - to continuous improvement in every single thing that we do.

A family company since its inception more than 60 years ago, Valley Craft is currently led by its third private owner - Minnesota businessman Dennis Campbell, who acquired substantially all of the assets of Valley Craft Inc. from Liberty Diversified International in 2012.



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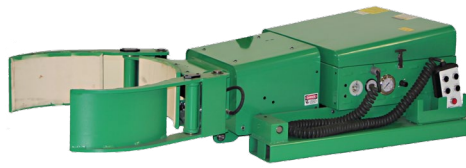
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Lift Truck Attachments - Hydraulic

Valley Craft's lift truck attachments make handling of most* steel, plastic and fiber drums safe, effective and extremely easy. *Note: Only self-powered models work on LP powered forklifts.*



Clamp,
Rotate
& Tilt

Self-Powered Hydraulic Ultra-Grip III™ is the latest innovation in fork-mounted drum handling! The Ultra-Grip III, an industry exclusive to Valley Craft, provides three fully hydraulic proportionally controlled functions that are activated by an ergonomic hand-held pendant. A single set of fully hydraulic jaws automatically adjust to most drum diameters (18" - 28"). Rotating function offers full 360° rotation for inverting and pouring to both the right and left. Dumping function allows the operator to pour forward 120°. Features infinitely variable speed for optimum control of your load, system pressure gauge and battery discharge indicator with hour meter and clock. Equipped with built-in, 12-volt, battery-operated Power-Pak and self contained hydraulics. Wireless remote option available.

Note: Batteries & Charger are included.

| Model | Description | Load Capacity | Distance Between Fork Tubes | Fork Tube Size (Usable) | Jaw Size | Product Weight |
|----------|-----------------|---------------|-----------------------------|-------------------------|----------|----------------|
| F89815A5 | Ultra-Grip III | 2,000 lbs | 19 3/8" | 2½ x 6½ x 37½" | 9" x 15" | 891 lbs |
| F89814A4 | Wireless Remote | — | — | — | — | 1 lb |

**Caution should be used when clamping thin walled drums, open topped drums & smooth sided drums.*

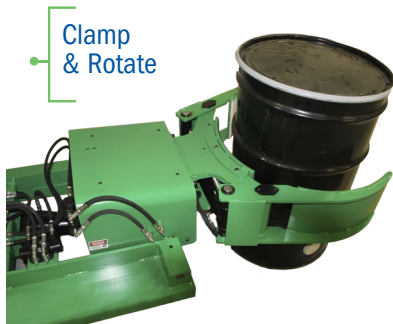


Clamp
& Rotate

Self-Powered Hydra Grip An industry exclusive to Valley Craft, the self-powered clamp & rotate provides two fully hydraulic functions that are activated by an ergonomic hand-held pendant. A single jaw automatically adjusts to most drum diameters (18" - 28"). Rotating function offers full 360° rotation for inverting and pouring to both the right and left. Features system pressure gauge and battery discharge indicator with hour meter and clock. Equipped with built-in, 12-volt, battery-operated Power-Pack and self contained hydraulics.

Note: Batteries & Charger are included.

| Model | Description | Load Capacity | Distance Between Fork Tubes | Fork Tube Size (Usable) | Jaw Size | Product Weight |
|--------|-------------------------|---------------|-----------------------------|-------------------------|----------|----------------|
| F89703 | Self Powered Hydra Grip | 2,000 lbs | 19 3/8" | 2½ x 6½ x 37½" | 9 x 15" | 798 lbs |



Clamp
& Rotate

LiftTruck Powered Hydra Grip Provides two fully hydraulic functions that are activated by an ergonomic hand-held pendant. A single set of fully hydraulic jaws automatically adjust to most drum diameters (18" - 28"). Rotating function offers full 360° rotation for inverting and pouring to both the right and left. Unit requires lift truck equipped with auxiliary valve control and hydraulic quick couplers for operation.

**Note: The clamp/unclamp feature is accomplished via a rope pull activation of the selector valve.*

| Model | Description | Load Capacity | Distance Between Fork Tubes | Fork Tube Size (Usable) | Jaw Size | Product Weight |
|--------|-------------------------------|---------------|-----------------------------|-------------------------|----------|----------------|
| F89702 | Lift Truck Powered Hydra Grip | 2,000 lbs | 19 3/8" | 2½ x 6½ x 37½" | 9 x 15" | 834 lbs |



Lift Truck Attachments - Hydraulic

Self-Powered Hydraulic Versa-Grip II™ is Valley Craft's answer to drum placement and pouring. This unit features hydraulic gripping and 120° forward dumping capabilities for moving and pouring most steel and fiber drums (18"-28"). Equipped with built-in, 12-volt, battery-operated Power-Pak and self-contained hydraulics. Features system pressure and battery discharge gauges.

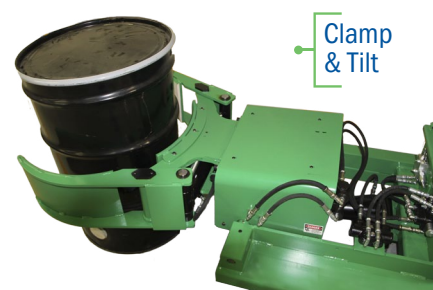
Note: Batteries & Charger are included.



| Model | Description | Load Capacity | Distance Between Fork Tubes | Fork Tube Size (Usable) | Jaw Size | Product Weight |
|--------|----------------------------|---------------|-----------------------------|-------------------------|----------|----------------|
| F89701 | Self Powered Versa-Grip II | 2,000 lbs | 19 3/8" | 2½ x 6½ x 37½" | 9 x 15" | 736 lbs |

Lift Truck-Powered Hydraulic Versa-Grip II™ features gripping and 120° forward dumping capabilities for moving and pouring steel and fiber drums (18"-28" diameter). Unit requires lift truck be equipped with auxiliary valve control and hydraulic quick couplers for operation.

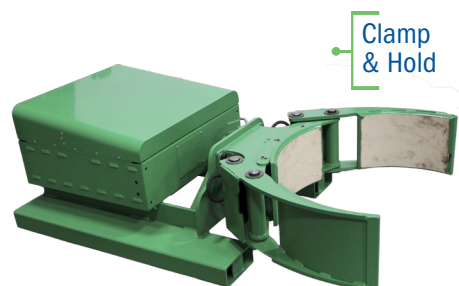
**Note: The clamp/unclamp feature is accomplished via a rope pull activation of the selector valve.*



| Model | Description | Load Capacity | Distance Between Fork Tubes | Fork Tube Size (Usable) | Jaw Size | Product Weight |
|--------|--|---------------|-----------------------------|-------------------------|----------|----------------|
| F89700 | Lift Truck Powered Hydraulic Versa-Grip II | 2,000 lbs | 19 3/8" | 2½ x 6½ x 37½" | 9 x 15" | 381 lbs |

Self-Powered Hydraulic Maxi-Grip II™ is a single-function grip designed to handle most plastic, steel & fiber containers (18"-28" diameter) and to increase efficiency of basic moving, stacking and palletizing actions. This unit has no dumping functions, but is optimal for fast and effective warehousing drum inventories. Equipped with built-in, 12-volt, battery-operated Power-Pak and self-contained hydraulics. Features system pressure and battery discharge gauges.

Note: Batteries & Charger are included.



| Model | Description | Load Capacity | Distance Between Fork Tubes | Fork Tube Size (Usable) | Jaw Size | Product Weight |
|--------|-------------------------------------|---------------|-----------------------------|-------------------------|----------|----------------|
| F89705 | Self Powered Hydraulic Maxi-Grip II | 2,000 lbs | 19 3/8" | 2½ x 6½ x 37½" | 9 x 15" | 525 lbs |

Lift Truck-Powered Hydraulic Maxi-Grip II™ is a single-function grip designed to handle most plastic, steel & fiber containers (18"-28" diameter) and to increase efficiency of basic moving, stacking and palletizing actions. This unit has no dumping functions, but is optimal for fast and effective warehousing drum inventories. Unit is fork-mounted and requires that the lift truck be equipped with auxiliary valve control and hydraulic quick couplers for operation.



| Model | Description | Load Capacity | Distance Between Fork Tubes | Fork Tube Size (Usable) | Jaw Size | Product Weight |
|--------|---------------------------------|---------------|-----------------------------|-------------------------|----------|----------------|
| F89704 | Lift Truck Powered Maxi-Grip II | 2,000 lbs | 19 3/8" | 2½ x 6½ x 37½" | 9 x 15" | 205 lbs |



Made with pride in the U.S.A.

Skid Steer Attachments - Hydraulic



Skid Steer Drum Handler allows operator to handle drums at reclamation areas, construction landfills and any other location where drums and loaders are necessary. The drum handler hydraulically clamps and dumps most drums (18"-28" diameter). Constant hydraulic pressure secures the load, making the unit excellent for salvage operations. Includes rubber-lined jaws, hoses, and standard ½" quick couplers and 360° rotation both directions.

***Note: The clamp/unclamp feature is accomplished by activating the selector valve (via a rope pull) on top of the frame.*

| Model | Description | Load Capacity | Overall L x W | Container Diameter | Jaw Size | Product Weight |
|--------|-------------------------|---------------|---------------|--------------------|----------|----------------|
| F89698 | Skid Steer Drum Handler | 2,000 lbs | 45 x 52" | 18 - 28" | 9 x 15" | 625 lbs |

Lift Truck Attachments - Mechanical

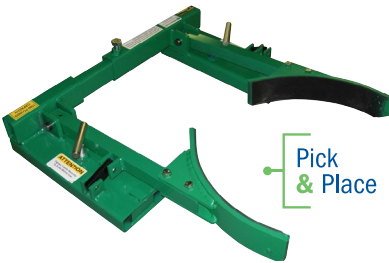


Lift
& Dump

Fork Lift Drum Rotator/Carrier allows you to now use your forklift as a drum handler. The fork lift drum rotator/carrier quickly raises, tilts and drains 55-gallon steel drums easily without leaving the fork lift. Unit attaches quickly to forks and drum pouring is controlled using a 10' pull-chain loop. Fork pockets are 7"W x 2¹/₂"H x 26⁵/₈"D and spaced 24¹/₂" apart center to center (39" overall).

Note: 500 lb tilting capacity with half-full drum.

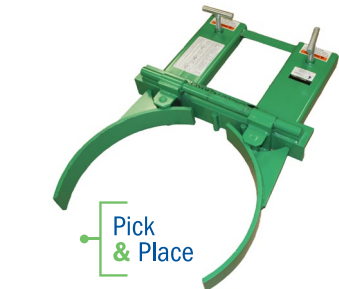
| Model | Description | Load Capacity (lbs) | Overall L x W | Drum Type | Product Weight |
|--------|------------------------|---------------------|---------------|-----------|----------------|
| F89689 | Drum Rotator / Carrier | 1,500 | 36" x 22" | steel | 214 lbs |



Pick
& Place

Gravity-Actuated Mechanical Auto-Grip™ and **Auto-Grip™DH** are most efficient on consistently sized loads. Auto-Grip™ jaws are spring-and-cam actuated and equipped with jaws that grip with cam pressure that is proportional to drum weight. Standard jaws adjust to fit 30-, 55- or 85-gallon steel or over-pack drums, or any cylindrical object 18"-28" in diameter. Auto Grip DH jaws grip under the top lip and adjust manually to grasp most plastic drums 22"-24" in diameter.

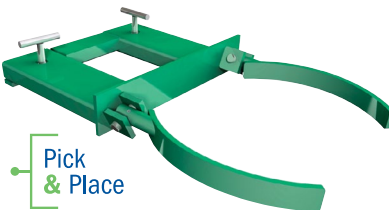
| Model | Description | Load Capacity | Distance Between Forks | Fork Tube Size (Usable) | Jaw Size | Product Weight |
|----------|--------------|---------------|------------------------|--|----------|----------------|
| F86145B0 | Auto Grip | 1,500 lbs | 13 - 25" | 1 ¹ / ₂ x 5 ¹ / ₂ x 16 ³ / ₄ " | 3 x 15" | 103 lbs |
| F86165A5 | Auto Grip dh | 1,000 lbs | 17 - 21" | 1 ¹ / ₂ x 5 ¹ / ₂ x 16 ³ / ₄ " | 3 x 15" | 103 lbs |



Pick
& Place

Economy Auto Grip is a gravity-actuated mechanical unit that handles consistently sized loads more efficiently than most hydraulic models. This unit is equipped with jaws that grip with cam pressure proportional to drum weight. Cam-actuated jaws automatically grip when engaging drum and release when placing it on the floor.

| Model | Description | Load Capacity | Overall L x W | Distance Between Forks | Useable Fork Tube Size | Fits Drum Cap. Gal. | For Drum Type | Product Weight |
|--------|-------------------|---------------|---------------|------------------------|--|---------------------|---------------|----------------|
| F89743 | Economy Auto Grip | 1,500 lbs | 36 x 24" | 8" | 5 ³ / ₈ " W x 2" H | 30 or 55 gal | Steel | 95 lbs |



Pick
& Place

Gravity-Actuated Drum Snatcher™ is economical and easy to use. Automatically grasps, then moves, stacks and palletizes standard 55-gal., steel-ringed drums, 23" - 24" in diameter, by utilizing unique knuckle-gripping system and natural pressure of the loaded drum. Designed for customers with limited drum handling needs. Fork-mounted.

| Model | Description | Load Capacity | Distance Between Forks | Fork Tube Size (Usable) | Product Weight |
|----------|---------------|---------------|------------------------|---|----------------|
| F87398A2 | Drum Snatcher | 800 lbs | 8" | 1 ¹ / ₂ x 5 ¹ / ₂ x 16" | 56 lbs |



Lift Truck Attachments - Mechanical

Fork Lift Beak Attachment This attachment is equipped with powerful beak-style jaws that automatically grip when engaging drum and release when lowering it. This product can manage most open or closed top drums having a chime or locking rings strong enough to support the weight of its own contents. Slides onto forks and secures via turn-down t-bolts. Handles most diameter rimmed drums 24" in height or higher



| Model | Description | Load Capacity | Overall L x W | Drum Type | Product Weight |
|----------|---------------------------|---------------|---------------|-----------|----------------|
| F85370A0 | Fork Lift Beak Attachment | 1,000 lbs | 19" x 24" | Steel | 125 lbs |

Fork Lift Strap Attachment Straps conform to container to give maximum contact. Ratchet devices allow operator to apply exact tension force needed and reduces container damage. Allows user to pick up most any cylindrical object that is smooth-sided.



| Model | Description | Load Capacity | Overall L x W | Container Diameter | Product Weight |
|----------|-----------------------|---------------|---------------|--------------------|----------------|
| F80147A7 | Drum Strap Attachment | 800 lbs | 24 X 22" | 14-24" | 80 lbs |



Portable Lifts - Power Drive

Telescopic Power Drive Roto-Grip™ II Drum Handler



Telescopic Power Drive Roto-Grip™ II Lifts, rotates, dumps and palletizes most steel, fiber, and plastic drums and cylinders (16"-28" in diameter) with hydraulic clamping jaws. This counter-weighted model is designed to butt directly up against pallets and containment skids.



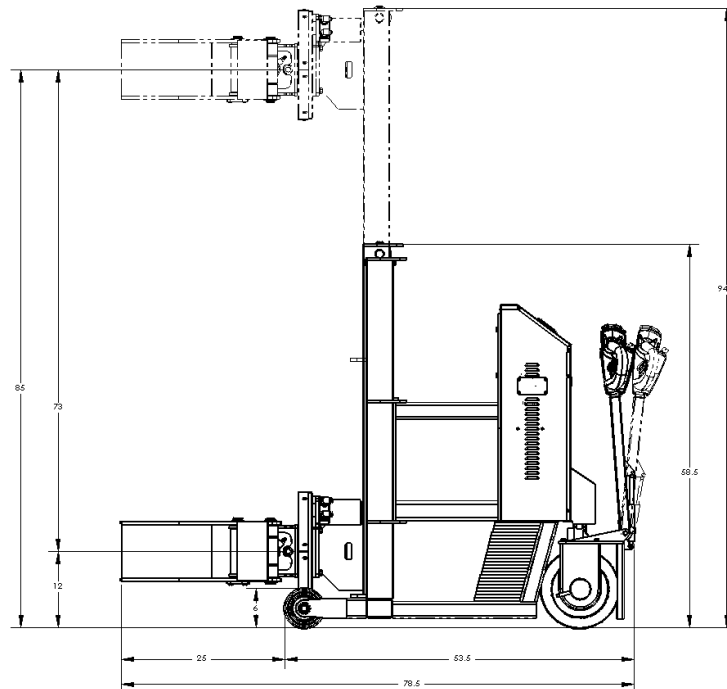
Transporting, lifting and dumping are safer and easier than ever before with the Telescopic Roto-Grip™ II Drum Handler. 12" power drive wheels plus full-function hydraulic lift allows operators to effortlessly move drums up to 1,000 lbs, while reducing injury rates from heavy handling by more than 50%. The telescoping mast allows for easy access in and out of standard doorways, and also provides better operator viewing while transporting loads. The Telescopic Roto-Grip™ II eliminates the need for fork lifts. Units feature fully adjustable and programmable controls with 1 - 2.5 mph speed controls, and can easily handle grades up to 5°. Comes with a keyed On/Off switch. Features variable drive speed (2 ½" mph factory set max), 24-volt DC system and battery indicator gauge.

Note: Two Batteries & 12V AC charger included.



Features Curtis TM-1 Tiller Head equipped with emergency reverse switch, electronic throttle, rocker switches, horn and gas spring to automatically return head to upright position when not in use.

Maximum lift height from center of jaws to floor: 84"



| Model No. | Description | Dimensions H x W x D | Max Lift Travel | Turning Radius | Product Weight (lbs) |
|-----------|-------------|----------------------|-----------------|----------------|----------------------|
| F89529 | 78"-90" C/W | 34" x 79" | 71" | 71" | 1,619 |



Made with pride in the U.S.A.

Portable Lifts - Power Drive

Power Drive Roto-Grip™ II

Power Drive Roto-Grip™ II Lifts, rotates, dumps and palletizes most steel, fiber, and plastic drums and cylinders (16"-28" in diameter) with hydraulic clamping jaws.

Counter-Weighted version designed to butt directly up against pallets and containment skids.

The Power Drive Roto-Grip™ II makes transporting, lifting and dumping safer and easier than ever before, all in one piece of equipment. 12" power drive wheels plus full-function hydraulic lift and pour means any operator can effortlessly move drums up to 1,000 lbs, while reducing injury rates from heavy handling by more than 50%. The Power Drive Roto-Grip™ II also eliminates the need for fork lifts. Units feature fully adjustable and programmable controls with 1 - 2.5 mph speed controls. Units easily handle grades up to 5°. Available in 78" or 90" heights with a keyed On/Off switch. Features variable drive speed (2 ½ mph factory set max), 24-volt DC system and battery indicator gauge.

Note: Two Batteries & 12V AC charger included.



Straddle Type Power Drive Roto-Grip™ II

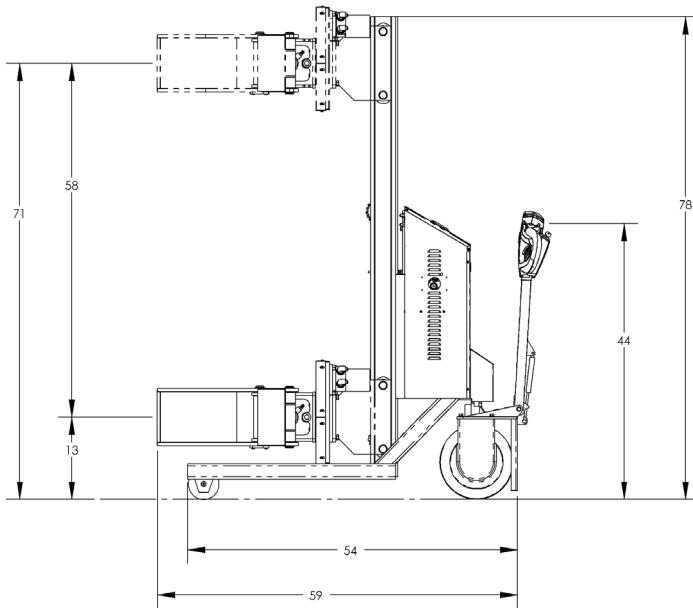


Features Curtis TM-1 Tiller Head equipped with emergency reverse switch, electronic throttle, rocker switches, horn and gas spring to automatically return head to upright position when not in use.

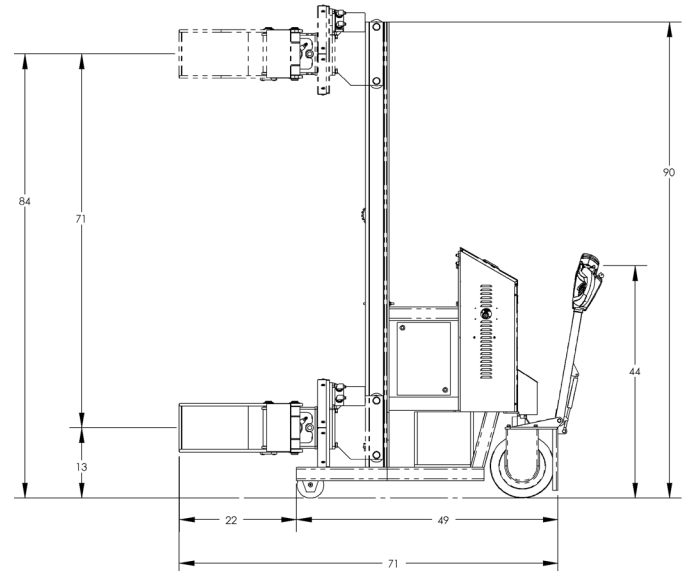
Maximum lift height from center of jaws to floor:

90" models - 84"

78" models - 71"



78" Straddle Power Drive Roto-Grip™ II
Grip Range 16-24"



90" Counter-Weighted Power Drive Roto-Grip™ II
Grip Range 16-28"

Power Drive Roto-Grip™ -II

| Model | Description | Max Lift Travel | Rotate Speed | Lift Speed | Turning Radius | Overall Width | Overall Length | Leg Length | Distance Between Legs | Product Weight |
|----------|--------------|-----------------|--------------|------------|----------------|---------------|----------------|------------|-----------------------|----------------|
| F80145A8 | 90" CW | 71" | 6 RPM | 17 FPM | 71" | 32" | 79" | 8" | 25" | 1,200 lbs |
| F80146A9 | 78" CW | 58" | 6 RPM | 17 FPM | 71" | 32" | 79" | 8" | 25" | 1,150 lbs |
| F80143A6 | 90" Straddle | 71" | 6 RPM | 17 FPM | 48" | 32" | 52" | 23" | 25" | 750 lbs |
| F80144A7 | 78" Straddle | 58" | 6 RPM | 17 FPM | 48" | 30" | 52" | 23" | 25" | 700 lbs |



Portable Lifts - Power Drive

Power Drive Roto-Lift®



Straddle Type Power Drive Roto-Lift®

Power Drive Roto-Lift® Incorporates ratchet straps. Features include: lifts, rotates 360°, and dumps most steel, plastic and fiber cylinders (14"-24" in diameter).

Counter-Weighted version designed to butt directly up against pallets and containment skids.

With the Roto-Lift® transporting, lifting and dumping are safer and easier than ever before - all in one piece of equipment. 12" power drive wheels plus full-function hydraulic lift and pour mean any operator can effortlessly move drums up to 1,000 lbs. while reducing injury rates from heavy handling by more than 50% and eliminating the need for fork lifts. Units feature fully adjustable and programmable controls with 1 - 2.5 mph speed controls. Units easily handle grades up to 5°. Available in 78" or 90" heights with a keyed On/Off switch. Features variable-drive speed (2½ mph factory-set max), 24-volt DC system and battery indicator gauge.

Note: Two Batteries and 12V AC charger included.

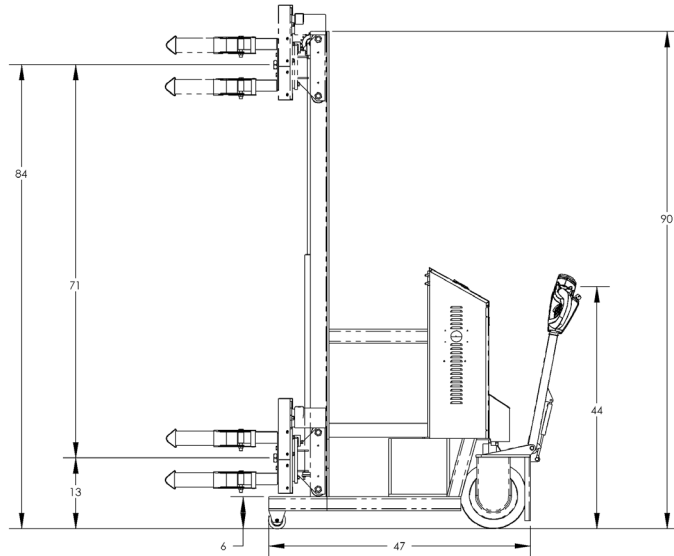


Features Curtis TM-1 Tiller Head equipped with emergency reverse switch, electronic throttle, rocker switches, horn and gas spring to automatically return head to upright position when not in use.

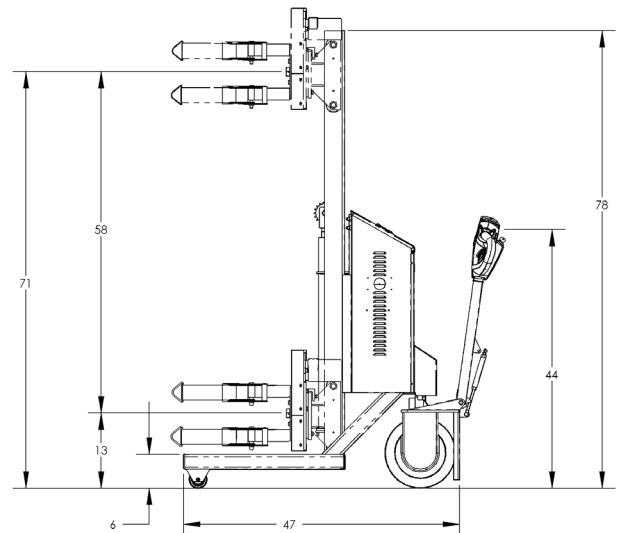
Maximum lift height from center of strap attachment to floor:

90" models - 84"

78" models - 71"



90" Counter-Weighted Power Drive Roto-Lift®



78" Straddle Power Drive Roto-Lift®

Power Drive Roto-Lift®

| Model | Description | Max Lift Travel | Rotate Speed | Lift Speed | Turning Radius | Overall Width | Overall Length | Leg Length | Distance Between Legs | Product Weight |
|----------|--------------|-----------------|--------------|------------|----------------|---------------|----------------|------------|-----------------------|----------------|
| F89831A4 | 90" CW | 71" | 6 RPM | 17 FPM | 71" | 32" | 79" | 8" | 25" | 1,200 lbs |
| F89832A5 | 78" CW | 58" | 6 RPM | 17 FPM | 71" | 32" | 79" | 8" | 25" | 1,150 lbs |
| F89837A1 | 90" Straddle | 71" | 6 RPM | 17 FPM | 48" | 32" | 52" | 23" | 25" | 750 lbs |
| F89838A2 | 78" Straddle | 58" | 6 RMP | 17 FPM | 48" | 30" | 52" | 23" | 25" | 700 lbs |



Made with pride in the U.S.A.

Portable Lifts - Power Drive

Power Drive Versa-Lift™ Handler



Power Drive Versa-Lift™ Drum Handler is a multi-purpose positioner that rolls easily on (2) 3" rigid and (1) 12" swivel poly wheels. Efficiently performs medium-duty and "in between" handling tasks. 78" and 90" models available. Optional floor lock available. Models have a lift speed of 17 fpm.

| Model No. | Description | Dimensions H x W x D | Max Lift Travel | Lift Speed | Turning Radius | Product Weight (lbs) |
|-----------|--|-------------------------|--------------------|---------------|-------------------|-------------------------|
| F80134A7 | Versa-Lift™ 78" / SAE / POWERDRIVE | 78" x 30" x 48" | 58" | 19 FPM | 48" | 700 |
| F80133A6 | Versa-Lift™ 90" / SAE / POWERDRIVE | 90" x 30" x 48" | 71" | 20 FPM | 48" | 750 |
| F80136A9 | Versa-Lift™ 78" / SAE / POWERDRIVE C/W | 78" x 32" x 48" | 58" | 17 FPM | 71" | 1,150 |
| F80135A8 | Versa-Lift™ 90" / SAE / POWERDRIVE C/W | 90" x 32" x 48" | 71" | 18 FPM | 71" | 1,200 |

Attachments

| Model No. | Description | Load Capacity 12" from Backplate | Drum Diameter | Product Weight (lbs) |
|-----------|---------------------|-------------------------------------|---------------|----------------------|
| F86146A9 | Drum Grip | 800 lbs | 18-23" | 108 |
| F88560A2 | Drum Claw | 800 lbs | 18-28" | 56 |
| F88562A0 | Drum Rotator | 800 lbs | 14-24" | 122 |
| F89406A8 | Pallet Forks, 22" | 800 lbs | - | 43 |
| F89408A6 | Drum Stacking Forks | 800 lbs | - | 87 |
| F89409A5 | Drum Tilter | 800 lbs | 14-24" | 66 |
| F89418A4 | Steel Platform** | 800 lbs | - | 24 |



Drum Grip
is spring-and cam-actuated to automatically grip as pressure against drum forces jaws down. Adjusts to fit steel drum 18"-23".



Drum Claw
is a beak-style grab that grasps the rim of virtually any kind of drum. Attaches without the use of straps.



Drum Rotator
rotates 360° and handles fully-loaded drums up to 800 lbs. Includes nylon belts, ratchet tighteners and rubber-coated arms.



Pallet Forks
move, elevate and stack pallets up to 24" deep. Useful as compact fork truck in congested areas and narrow aisles.



Drum Forks
are 24" long and adapted to handle horizontally stacked drums for a fast, efficient way to lift drums in and out of stacking racks.



Drum Tilter
is ideal for occasional one-sided drum pouring. Rotates 120°. Hand crank-operated tilter includes ratchets with nylon straps.



Steel Platform
rests on Model #9406 to convert unit into a platform lift for work positioning and heavy items. Measures 24" x 24".



Portable Lifts - Manual Drive

Manually-Propelled Roto-Grip™

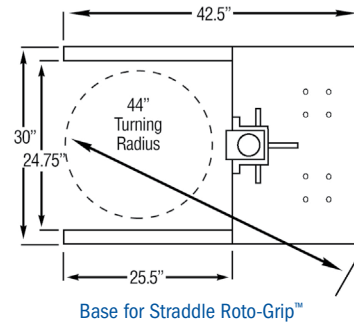
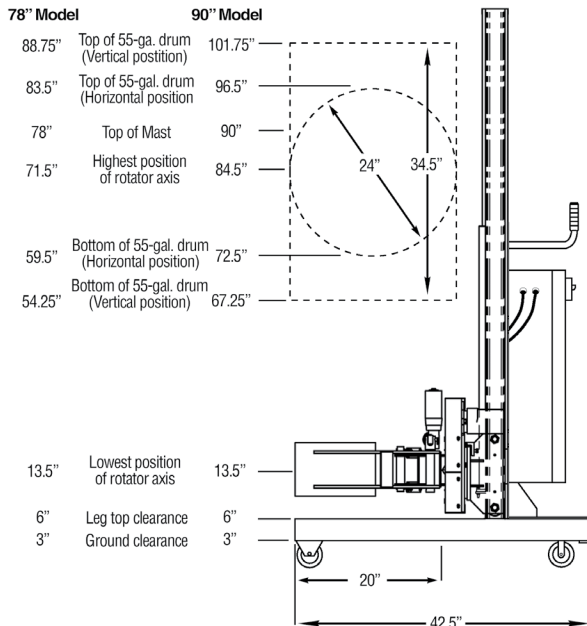


Manually Propelled Roto-Grip™ lifts and rotates most steel drums and cylinders (18"-24" in diameter) with electric clamping jaws. Choose from 78"- or 90"- high models. All units are manually propelled and feature an electric-over-hydraulic control system. Electric screw jack clamps and releases the rubber-lined jaws while the hydraulic rotator turns drums 360°. Single mast design allows for high visibility. 800-lb. capacity. Optional floor lock available. Electric-over-hydraulic control system requires 12-volt deep cycle battery and plugs into a standard grounded outlet. For steel cylinders only.

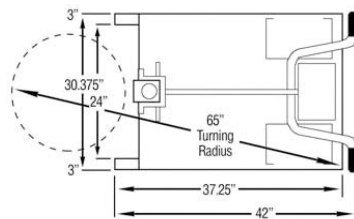
Note: Battery is included.

Counter-Weighted Roto-Grip™ is manually propelled and designed to butt directly up against pallets for effective loading and unloading. 800-lb. capacity. Please note that counterweighted models weigh twice as much as straddle-type and require more effort to move.

Note: Battery & Charger are included.



Base for Straddle Roto-Grip™



Base for Counter-Weighted Roto-Grip™

Counter-Weighted Roto-Grip™

| Model | Description | Max Lift Travel | Lift Speed | Turning Radius | Overall Width | Overall Length | Leg Length | Distance Between Legs | Product Weight |
|----------|-------------|-----------------|------------|----------------|---------------|----------------|------------|-----------------------|----------------|
| F88585C3 | 78" Battery | 58" | 17 FPM | 44" | 30" | 42 ¼" | 24 ¾" | 25 ½" | 513 lbs |
| F88586C2 | 90" Battery | 71" | 17 FPM | 44" | 30" | 42 ¼" | 24 ¾" | 25 ½" | 594 lbs |

Counter-Weighted Roto-Grip™

| Model | Description | Max Lift Travel | Lift Speed | Turning Radius | Overall Width | Overall Length | Leg Length | Distance Between Legs | Product Weight |
|----------|-------------|-----------------|------------|----------------|---------------|----------------|------------|-----------------------|----------------|
| F88587C1 | 78" Battery | 58" | 17 FPM | 61 ¼" | 30" | 37 ¼" | 4" | NA | 1,208 lbs |
| F88588C0 | 90" Battery | 71" | 17 FPM | 61 ¼" | 30" | 37 ¼" | 4" | NA | 1,273 lbs |
| F89413A9 | Floor Lock | — | — | — | — | — | — | — | 4 lbs |



Made with pride in the U.S.A.

Portable Lifts - Manual Drive

Manually-Propelled Roto-Lift®



Roto-Lift® rotating drum handler is a manually propelled, straddle-type unit that centers the load between the wheels for maximum balance and safety. Lifts and rotates 360°. Available as manual, battery, air or AC-powered handler. Battery-powered model requires 12-volt deep cycle battery and plugs into a standard grounded outlet (battery included). Air-powered models are ideal for spark-resistant applications and require outside air source. Optional floor lock available. 78" or 90"-high units handle steel, plastic and fiber cylinders (14"-24" in diameter). 800-lb. capacity.

Counter-Weighted Roto-Lift® is a manually propelled drum handler that butts up directly against pallets to make loading and unloading safe and effective. Comes with (34) 13.5-lb. counter-weights and requires more effort to move. 800-lb. capacity.



Straddle Roto-Lift®

| Model | Description | Max Lift Travel | Lift Speed | Turning Radius | Overall Width | Overall Length | Leg Length | Distance Between Legs | Product Weight |
|----------|-------------|-----------------|------------|----------------|---------------|----------------|------------|-----------------------|----------------|
| F88565C7 | 78" Battery | 58" | 17 FPM | 44" | 30" | 42 ¼" | 24 ¾" | 25 ½" | 550 lbs |
| F88566C6 | 90" Battery | 71" | 17 FPM | 44" | 30" | 42 ¼" | 24 ¾" | 25 ½" | 576 lbs |
| F88563B9 | 78" Manual | 58" | 5 FPM | 44" | 30" | 42 ¼" | 24 ¾" | 25 ½" | 457 lbs |
| F88564B8 | 90" Manual | 71" | 5 FPM | 44" | 30" | 42 ¼" | 24 ¾" | 25 ½" | 501 lbs |
| F88589B9 | 78" Air | 58" | 17 FPM | 44" | 30" | 42 ½" | 24 ¾" | 25 ½" | 488 lbs |
| F88590B6 | 90" Air | 71" | 17 FPM | 44" | 30" | 42 ½" | 24 ¾" | 25 ½" | 508 lbs |
| F87786B2 | 78" A/C | 58" | 17 FPM | 44" | 30" | 42 ½" | 30" | 25 ½" | 490 lbs |
| F87787B1 | 90" A/C | 71" | 17 FPM | 44" | 30" | 42 ½" | 30" | 25 ½" | 510 lbs |
| F89410A2 | Floor Lock | — | — | — | — | — | — | — | 4 lbs |

Counter-Weighted Roto-Lift®

| Model | Description | Max Lift Travel | Lift Speed | Turning Radius | Overall Width | Overall Length | Leg Length | Distance Between Legs | Product Weight |
|----------|-------------|-----------------|------------|----------------|---------------|----------------|------------|-----------------------|----------------|
| F88569C3 | 78" Battery | 58" | 17 FPM | 61 ¼" | 30" | 42 ½" | 4" | 24" | 1,155 lbs |
| F88570C0 | 90" Battery | 71" | 17 FPM | 61 ¼" | 30" | 42 ½" | 4" | 24" | 1,101 lbs |
| F88580B8 | 78" Manual | 58" | 5 FPM | 61 ¼" | 30" | 42 ½" | 4" | 24" | 1,040 lbs |
| F88581B7 | 90" Manual | 71" | 5 FPM | 61 ¼" | 30" | 42 ½" | 4" | 24" | 1,047 lbs |
| F88591B5 | 78" Air | 58" | 17 FPM | 61 ¼" | 30" | 42 ½" | 4" | 24" | 1,010 lbs |
| F88592B4 | 90" Air | 71" | 17 FPM | 61 ¼" | 30" | 42 ½" | 4" | 24" | 1,040 lbs |
| F89413A9 | Floor Lock | — | — | — | — | — | — | — | 4 lbs |



Portable Lifts - Manual Drive



Drum Grip

is spring-and cam-actuated to automatically grip as pressure against drum forces jaws down. Adjusts to fit steel drum 18-23" in diameter.



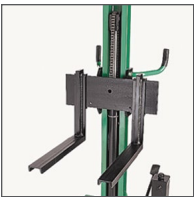
Drum Claw

is a beak-style grab that grasps the rim of virtually any kind of drum. Attaches without the use of straps.



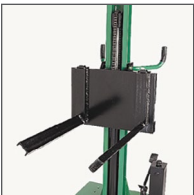
Drum Rotator

rotates 360° and handles fully-loaded drums up to 800 lbs. Includes nylon belts, ratchet tighteners and rubber-coated arms.



Pallet Forks

move, elevate and stack pallets up to 24" deep. Useful as compact fork truck in congested areas and narrow aisles.



Drum Forks

are 24" long and adapted to handle horizontally stacked drums for a fast, efficient way to lift drums in and out of stacking racks.



Drum Tilter

is ideal for occasional one-sided drum pouring. Rotates 120°. Hand crank-operated tilter includes ratchets with nylon straps.



Steel Platform

rests on Model #9406 to convert unit into a platform lift for work positioning and heavy items. Measures 24" x 24".



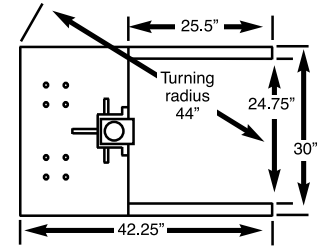
Floor Lock

fits any model of Versa-Lift™, Roto-Lift™ or Roto-Grip™. Floor Lock Model #9413 available for counterweighted Roto-Lift™.



Versa-Lift™ multi-purpose positioner is manually propelled with a single-post design to provide high visibility. Efficiently performs medium-duty and "in between" handling tasks. Power options include manual foot pump, air motor, 110-volt AC motor or 12-volt DC motor. 78" and 90" models available. Optional floor lock available.

Battery and air-powered Models have a lift speed of 17 fpm. Manual-powered models have a lift speed of 5 fpm.



Versa-Lift™

| Model | Description | Max Lift Travel | Load Capacity | Product Weight |
|----------|-----------------|-----------------|---------------|----------------|
| F88567B5 | 78" Manual | 58" | 800 lbs. | 335 lbs. |
| F88568B4 | 90" Manual | 71" | 800 lbs. | 357 lbs. |
| F87022B6 | 78" Air | 58" | 800 lbs. | 335 lbs. |
| F87040B4 | 90" Air | 71" | 800 lbs. | 380 lbs. |
| F87785B3 | 78" 110-volt AC | 58" | 800 lbs. | 376 lbs. |
| F87803B1 | 90" 110-volt AC | 71" | 800 lbs. | 392 lbs. |
| F88553C1 | 78" 12-volt DC | 58" | 800 lbs. | 467 lbs. |
| F88561C1 | 90" 12-volt DC | 71" | 800 lbs. | 489 lbs. |

Attachments

| Model | Description | Drum Diameter | Load Capacity | Product Weight |
|----------|-------------------|---------------|---------------|----------------|
| F86146A9 | Drum Grip | 18-23" | 800 lbs. | 108 lbs. |
| F88560A2 | Drum Claw | 18-28" | 800 lbs. | 56 lbs. |
| F88562A0 | Drum Rotator | 14-24" | 800 lbs. | 122 lbs. |
| F89406A8 | Pallet Forks, 22" | — | 800 lbs. | 43 lbs. |
| F89408A6 | Drum Forks | — | 800 lbs. | 87 lbs. |
| F89409A5 | Drum Tilter | 14-24" | 800 lbs. | 66 lbs. |
| F89418A4 | Steel Platform | — | 800 lbs. | 24 lbs. |
| F89410A2 | Floor Lock | — | 800 lbs. | 4 lbs. |



Portable Lifts

The Level Lift Forward Dump is available in two heights and four hydraulic power options: manual, AC electric-powered, DC battery-powered, and optional air (available upon request). The only forward dumping drum handler in the industry with a hand crank dump and no messy chains. Dumpers also incorporate a unique auto-drum leveling feature as drum is raised or lowered. Manual hydraulic, AC electric and Battery-Powered units have manual dump control with full 360° forward or reverse rotation, allowing operators to pour drum contents in a precise manner. Easy-to-load bonded rubber cradles handle 800-lb. fully loaded or 500-lb. half-full drums.

Note: Additional product features include heavy-duty welded frames, step-down floor locks, and 8" polyolefin wheels and 4" swivel casters. Maximum lift height is measured from floor to lowest point of a horizontal 55-gallon drum



Optional adapter is available to quickly convert the standard cradle from a 23" to 18" diameter to handle 30-gallon drums.

Item #F89769A7



Manual Hydraulic Forward Dump

| Model | Description | Load Capacity | Max Lift Height | Frame L x W | Tilt Control | Straddle Legs Inside Width | Straddle Legs Outside Width |
|----------|---------------------|---------------|-----------------|-------------|--------------|----------------------------|-----------------------------|
| F89806A4 | Manual Forward Dump | 800 lbs | 72" | 68"x 59" | Manual | 30" | 41" |
| F89762 | Manual Forward Dump | 800 lbs | 96" | 84" x 59" | Manual | 32" | 44" |

Electric-Powered Forward Dump

| Model | Description | Load Capacity | Max Lift Height | Frame L x W | Tilt Control | Straddle Legs Inside Width | Straddle Legs Outside Width |
|--------|-------------------------|---------------|-----------------|-------------|--------------|----------------------------|-----------------------------|
| F89748 | 120V Power Forward Dump | 800 lbs | 72" | 68"x 59" | Manual | 30" | 41" |
| F89747 | 120V Power Forward Dump | 800 lbs | 96" | 84"x 59" | Manual | 32" | 44" |

Battery-Powered Forward Dump

The only forward dump in the industry with a 110-volt on-board battery charger. Also equipped with 12-volt deep-cycle battery.

| Model | Description | Load Capacity | Max Lift Height | Frame L x W | Tilt Control | Straddle Legs Inside Width | Straddle Legs Outside Width |
|--------|------------------------|---------------|-----------------|-------------|--------------|----------------------------|-----------------------------|
| F89759 | 12V Power Forward Dump | 800 lbs | 72" | 68" x 59" | Manual | 30" | 41" |
| F89758 | 12V Power Forward Dump | 800 lbs | 96" | 84" x 59" | Manual | 32" | 44" |

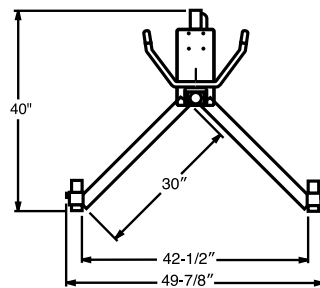


Positioners

Safely and easily unload pallets and containment skids with our Barrel Hawk™ series of portable drum handlers. Each unit designed with a smaller footprint to effectively maneuver through congested work areas.



Barrel Hawk™ Raptor is ergonomically designed to reduce the risk of injury and allow a single operator to safely handle virtually any kind of drum up to 800 lbs. Employs drum claw-type grab to attach to rim of 30-, 55- and 85-gal. over-pack drums. Glides over standard pallets and picks from containment skids with ease. Hydraulic pump lifts typical 55-gal. drum 20½" off floor. Rolls on 6 x 2" phenolic wheels in front. Rear swivel caster is 8" and is equipped with a brake for added safety. Single mast design for high visibility.



30 Gal.

| | |
|---------|--|
| 49" | Highest position of jaws |
| 26-1/4" | Lowest height of jaws |
| 21-3/4" | Height to bottom of drum (max.) (Standard steel drum) |
| 9-1/2" | Leg top clearance |
| 7" | Ground clearance |
| 6-1/8" | Lowest position of drum support |

55 Gal.

| | |
|---------|---------------------|
| 55" | 61-3/4" Top of mast |
| 32-1/4" | |
| 20-1/2" | |
| 9-1/2" | |
| 7" | |
| 6-1/8" | |



Barrel Hawk™ Harrier quickly and safely secures and transports gas and cryogenic cylinders with ease. The small footprint is ideal for negotiating narrow aisles and doorways. Ergonomically designed to reduce the chance of muscle injury. Back caster equipped with brake for added safety. Unit equipped with adjustable cylinder claw and two ratchet belt tighteners to handle a variety of cylinder types and sizes 9"-18" in diameter. Hydraulic pump raises cylinders 20 1/2" from floor. 800-lb. cap.

For safety reasons, load should be only 1" from floor during transport.

| | |
|-----------------------------------|---------|
| Maximum height | 77-1/2" |
| Highest position of hoop grab | 76" |
| Top of mast | 61-3/4" |
| Lowest position of hoop grab | 52-1/2" |
| Lowest position of upper support | 39-1/2" |
| Lowest position of lowest support | 10-1/2" |
| Leg top clearance | 9-1/2" |
| Ground clearance | 7" |



Barrel Hawk™ Raptor DH is available as an attachment to the Raptor or as its own unit. The unit is equipped with dual ratchet assemblies and 2" nylon straps. It is designed to handle most steel, plastic and other soft-sided drums. Glides over standard pallets and picks from containment skids with ease. Same ergonomic design as a standard Raptor. Rear swivel caster is equipped with a brake for added safety. Single mast design for high visibility and small footprint for excellent maneuverability. Hand operated hydraulic pump lifts typical 55-gal. drums, up to 800lbs, 20½" off floor.

| Model | Description | Container Diameter | Load Capacity | Product Weight |
|----------|------------------|--------------------|---------------|----------------|
| F88575C5 | Raptor | 30-85 gal. | 800 lbs | 262 lbs |
| F88576B4 | Harrier | 9 - 18" cylinders | 800 lbs | 265 lbs |
| F88577B3 | Raptor DH | 9 - 24" cylinders | 800 lbs | 288 lbs |
| F64657A7 | Strap Attachment | 14 - 24" cylinders | 800 lbs | 31 lbs |



Strap Attachment F64657A7



Made with pride in the U.S.A.

Positioners - Multi-Purpose



Base Unit

The Falcon Portable Lift is an economic, multi-purpose material handler suitable for a variety of pick-and-place applications. It is manually-propelled with a single mast design that offers high visibility and a 800 lb. capacity. This lightweight unit weighs only 95 lbs and its toolless, quick release back plate allows users to quickly change attachments to perform a variety of tasks. Lifting is performed with a side-wind jack and start positions can be achieved quickly by moving the jack's pin location.

Base

| Model | Description | Overall Size (LxWxH) | Load Capacity | Max Lift Travel | Wheels | Weight |
|--------|-------------|----------------------|---------------|-----------------|----------------------|--------|
| F89744 | Falcon Base | 32.4" x 46" x 54.8" | 800 lbs | 15" | 8" Phenolic 3" Nylon | 95 lbs |



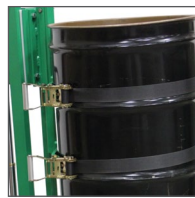
Harrier Attachment (F89739)
Dual ratchet strap attachment designed specifically for compressed gas and cryogenic tanks. Also works well on a variety of other tall containers (9-18" in diameter).



Oxy-Acetylene Torch Attachment (F89737)
Features OSHA compliant fire barrier for 24hr storage without separating tanks. Comes standard with tool box for tips and hose hangers. Safely move tanks without requiring the operator to balance the load.



Platform Attachment (F89735) Attachment is bolt together and can be configured for your specific application. It can be used as an adjustable height bench or flipped over and used as a parts tray.



Strap Attachment (F89738)
Dual ratchet strap assemblies allow this attachment to lift a variety of containers up to 24" in diameter.



Beak Attachment (F89740)
Gravity actuated beak grips and lifts from the rim of your container. Works well on a variety of containers where the rim is strong enough to support the weight.

Hook Attachment (F89736)
Hooks are adjustable to fit a large range of rib topped containers. Gravity keeps the hooks engaged and allows containers to quickly be moved from one location to another.

Attachments

| Model | Description | Drum Type | Drum/Cylinder Diameter | Weight |
|--------|-------------------------------|-----------------------|------------------------|---------|
| F89735 | Platform Attachment Q-Release | — | — | 55 lbs |
| F89736 | Hook Attachment Q-Release | Steel, Plastic | 18"- 24" | 62 lbs |
| F89737 | Torch Attachment Q-Release | — | — | 145 lbs |
| F89738 | Strap Attachment Q-Release | Steel, Fiber, Plastic | 14"- 24" | 45 lbs |
| F89739 | Harrier Attachment Q-Release | Cylinder | 9"- 18" | 44 lbs |
| F89740 | Beak Attachment Q-Release | Steel | 18"- 24" | 25 lbs |





Base unit with Beak attachment
F89741 & F89740

The Barrel Hawk II portable lift features 18" of lift height and 800 lbs. of lifting capacity. Equipped with adjustable legs and a hand-operated pallet-jack style hydraulic lift, the Barrel Hawk II is extremely versatile and maneuverable. Universal Quick release back-plate allows the unit to work with various size containers and perform many other pick-and-place tasks.

Base

| Model | Description | Overall Size (LxWxH) | Max Lift Travel | Wheels | Capacity lbs | Weight |
|--------|---------------------|----------------------|-----------------|---|--------------|--------|
| F89741 | Barrel Hawk II Base | 40" x 50" x 64" | 18" | 6" Poly on Cast (rear) 6" Rubber (front) | 800 | 230 |



Telescoping legs can be adjusted for transportation through doorways or narrow aisles as load center permits.



Harrier Attachment (F89739)
Dual ratchet strap attachment designed specifically for compressed gas and cryogenic tanks. Also works well on a variety of other tall containers (9"-18" in diameter).



Base unit with Torch attachment
F89741 & F89737



Platform Attachment (F89735) Attachment is bolt together and can be configured for your specific application. It can be used as an adjustable height bench or flipped over and used as a parts tray.



Strap Attachment (F89738)
Dual ratchet strap assemblies allow this attachment to lift a variety of containers up to 24" in diameter.



Beak Attachment (F89740)
Gravity actuated beak grips and lifts from the rim of your container. Works well on a variety of containers where the rim is strong enough to support the weight.



Hook Attachment (F89736)
Hooks are adjustable to fit a large range of rib topped containers. Gravity keeps the hooks engaged and allows containers to quickly be moved from one location to another.

Attachments

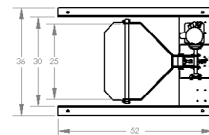
| Model | Description | Drum Type | Drum/Cylinder Diameter | Weight |
|--------|-------------------------------|-----------------------|------------------------|--------|
| F89735 | Platform Attachment Q-Release | — | — | 55 |
| F89736 | Hook Attachment Q-Release | Steel, Plastic | 18"- 24" | 62 |
| F89737 | Torch Attachment Q-Release | — | — | 145 |
| F89738 | Strap Attachment Q-Release | Steel, Fiber, Plastic | 14"- 24" | 45 |
| F89739 | Harrier Attachment Q-Release | Cylinder | 9"- 18" | 44 |
| F89740 | Beak Attachment Q-Release | Steel | 18"- 24" | 25 |



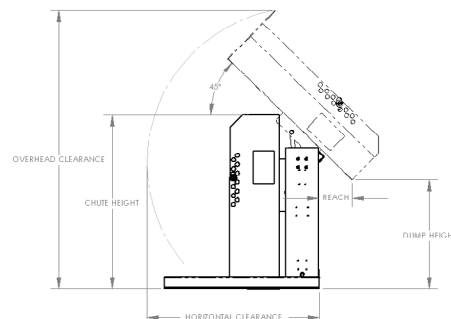
Drum Dumpers



Our economical, adaptable Drum Dumpers are available in 1,000-lb. and 1,500-lb capacities with dump heights ranging from 36" to 120" at a 45 degree dump angle. With user safety our number one priority, features include a NEMA12 power up/gravity down power unit with adjustable flow control to safely lower chute to it's down position. The 1/60/110V power unit is equipped with a 1HP motor and a 1GPM pump. Our Drum Dumpers also have an adjustable hold down bar to accommodate various drum heights up to 43" and are constructed of heavy-gauge carbon steel with an enamel finish.



Note: For requirements not covered by standard specifications or for custom applications, please call for additional information.



Single-Stage Low-Level Dumpers

Dump heights from 36" to 60" with a 45° maximum dumping angle.

Stationary - 1,000 lbs capacity

| Model | Dump Height | Chute Height | Chute Reach | Frame W x L | Horizontal Clearance | Overhead Clearance | Product Weight |
|----------|-------------|--------------|-------------|-------------|----------------------|--------------------|----------------|
| F80169A9 | 36" | 58" | 11" | 36 x 52" | 60" | 96" | 363 lbs |
| F80167A7 | 48" | 65" | 9" | 36 x 52" | 68" | 112" | 404 lbs |
| F80165A5 | 60" | 72" | 7" | 36 x 52" | 77" | 129" | 446 lbs |

Stationary - 1,500 lbs capacity

| Model | Dump Height | Chute Height | Chute Reach | Frame W x L | Horizontal Clearance | Overhead Clearance | Product Weight |
|----------|-------------|--------------|-------------|-------------|----------------------|--------------------|----------------|
| F80163A3 | 36" | 58" | 11" | 36" x 52" | 60" | 96" | 660 lbs |
| F80161A1 | 48" | 65" | 9" | 36" x 52" | 68" | 112" | 690 lbs |
| F80159A9 | 60" | 72" | 7" | 36" x 52" | 77" | 129" | 720 lbs |

Portable - 1,000 lbs capacity

| Model | Dump Height | Chute Height | Chute Reach | Frame W x L | Horizontal Clearance | Overhead Clearance | Product Weight |
|----------|-------------|--------------|-------------|-------------|----------------------|--------------------|----------------|
| F80168A8 | 36" | 58" | 11" | 36 x 52" | 60" | 96" | 413 lbs |
| F80166A6 | 48" | 65" | 9" | 36 x 52" | 68" | 112" | 510 lbs |
| F80164A4 | 60" | 72" | 7" | 36 x 52" | 77" | 129" | 496 lbs |

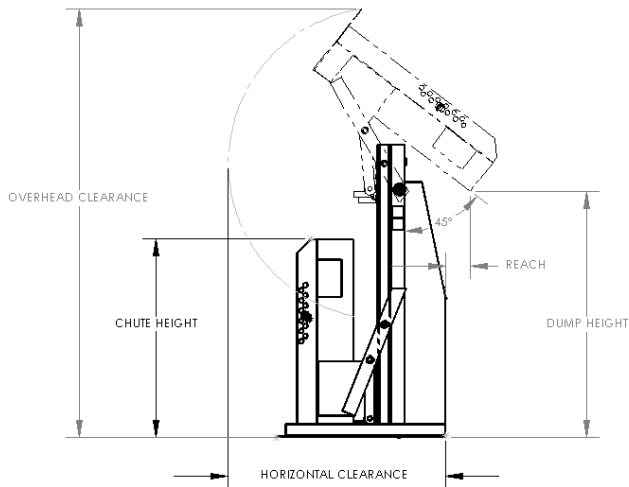
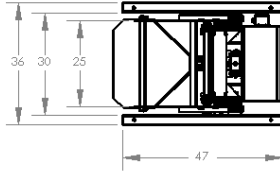
Portable - 1,500 lbs capacity

| Model | Dump Height | Chute Height | Chute Reach | Frame W x L | Horizontal Clearance | Overhead Clearance | Product Weight |
|----------|-------------|--------------|-------------|-------------|----------------------|--------------------|----------------|
| F80162A2 | 36" | 58" | 11" | 36" x 52" | 60" | 96" | 510 lbs |
| F80160A0 | 48" | 65" | 9" | 36" x 52" | 68" | 112" | 530 lbs |
| F80158A8 | 60" | 72" | 7" | 36" x 52" | 77" | 129" | 563 lbs |



Dual-Stage High-Level Dumpers

1,500 lbs capacity Chute rises vertically until arms meet pivot rollers, causing chute to rotate. Dump heights from 72" to 120" with a 45° maximum dumping angle.



Custom dumper shown with roller base

Stationary

| Model | Dump Height | Chute Height | Chute Reach | Frame W x L | Horizontal Clearance | Overhead Clearance | Product Weight |
|----------|-------------|--------------|-------------|-------------|----------------------|--------------------|----------------|
| F80157A7 | 72" | 58" | 6" | 36" x 47" | 66" | 130" | 1,125 lbs |
| F80155A5 | 84" | 58" | 6" | 36" x 47" | 66" | 140" | 1,160 lbs |
| F80153A3 | 96" | 58" | 6" | 36" x 47" | 66" | 152" | 1,200 lbs |
| F80151A1 | 108" | 58" | 6" | 36" x 47" | 66" | 164" | 1,235 lbs |
| F80149A9 | 120" | 58" | 6" | 36" x 47" | 66" | 176" | 1,475 lbs |

Portable

| Model | Dump Height | Chute Height | Chute Reach | Frame W x L | Horizontal Clearance | Overhead Clearance | Product Weight |
|----------|-------------|--------------|-------------|-------------|----------------------|--------------------|----------------|
| F80156A6 | 72" | 58" | 6" | 36" x 51" | 66" | 130" | 1,125 lbs |
| F80154A5 | 84" | 58" | 6" | 36" x 51" | 66" | 140" | 2,260 lbs |
| F80152A2 | 96" | 58" | 6" | 36" x 51" | 66" | 152" | 2,300 lbs |
| F80150A0 | 108" | 58" | 6" | 36" x 51" | 66" | 164" | 1,235 lbs |
| F80148A8 | 120" | 58" | 6" | 36" x 51" | 66" | 176" | 1,275 lbs |



Drum Trucks

Valley Craft's line of drum handling trucks and dollies are the answer to safe and effective manual transport and handling of drum inventories, and are available in a variety of styles to accommodate virtually any need.



2-Wheel EZY-Rol™ Automatic Drum Trucks feature Valley Craft's exclusive EZY-Tilt® design and spring-loaded chime hook so the operator never has to touch the drum. Choice of steel or aluminum. Shoes adjust to handle 30- and 55-gal. drums up to 1,000 lbs. Available with optional hand brakes for added safety. Replaceable wheels, shoes and axles available. Five chime hooks and three wheel options available.

2-Wheel Steel, Standard Chime

| Model | Description | Product Weight |
|----------|----------------|----------------|
| F81600A9 | Pneumatic | 67 lbs |
| F82025A4 | Pneum. w/brake | 78 lbs |
| F81735A7 | Solid | 70 lbs |
| F82150A1 | Solid w/brake | 78 lbs |
| F81895A3 | Mold-On | 66 lbs |

4-Wheel Steel, Standard Chime

| Model | Description | Product Weight |
|----------|----------------|----------------|
| F82375A0 | Pneumatic | 45 lbs |
| F83160A7 | Pneum. w/brake | 50 lbs |
| F82895A1 | Solid | 50 lbs |
| F83450A6 | Solid w/brake | 55 lbs |
| F82845A2 | Mold-On | 55 lbs |



4-Wheel EZY-Rol™ Automatic Drum Trucks are available in steel or spark resistant aluminum and feature Valley Craft's exclusive EZY-Tilt® design and spring-loaded chime hooks. Operator never has to touch the drum. Trucks handle 30- and 55-gal. drums up to 1,000 lbs. Available with optional hand brakes. Models feature replaceable wheels, shoes and axles. Five chime hooks and three wheel options available.

2-Wheel Aluminum, Standard Chime

| Model | Description | Product Weight |
|----------|----------------|----------------|
| F81500A0 | Pneumatic | 45 lbs |
| F81925A7 | Pneum. w/brake | 50 lbs |
| F81625A0 | Solid | 50 lbs |
| F82050A2 | Solid w/brake | 55 lbs |
| F81770A3 | Mold-On | 55 lbs |

4-Wheel Aluminum, Standard Chime

| Model | Description | Product Weight |
|----------|----------------|----------------|
| F82175A2 | Pneumatic | 49 lbs |
| F82960A1 | Pneum. w/brake | 54 lbs |
| F82425A0 | Solid | 48 lbs |
| F83210A7 | Solid w/brake | 52 lbs |
| F82645A4 | Mold-On | 50 lbs |



Standard Chime Hook

Automatically engages drum. Comes standard on automatic drum trucks.



Plastic Drum Chime Hook

Hook Drops over bung hole projection on standard drums. May be used on aluminum truck.



Cable Hoop Chime Hook

Hook Cable on standard chime hook wraps around drums without a chime.



Fiber Drum Chime Hook

Reaches an extra inch to hook rim of fiber drums. Also handles standard drums.



Locking Cover Chime Hook

Handles drums with Locking cover. May be used on aluminum truck and handles standard drums.

All drum trucks feature standard chime hook. Special chime hooks available for an additional charge.

NOTE When ordering optional chime hooks, add the following letters to the drum truck model number:

- P: Plastic Drum Chime Hook
- L: Locking Cover Chime Hook
- F: Fiber Drum Chime Hook
- C: Cable Hoop Chime Hook

Our exclusive, automatic, spring-loaded chime hooks are an essential part of Valley Craft's EZY-Tilt® design. Loading and unloading is as easy as 1, 2, 3 and the operator never has to touch the drum.



1. Place shoes securely against base of drum.



2. Tip frame against drum to engage hook.



3. Break over load and rest on all four wheels.



Drum Dollies

Drip Catching Drum Dolly is specially designed to be used with an absorbent sock for soaking up liquids from dispensing drums. Oversized dolly helps keep drips in the pan and area around the drum clean. Also eases handling of over-pack drums.

Absorbent sock included with model 9713 only.



Handles drums up to 28" in diameter.

| Model | Description | Load Capacity | Product Weight |
|----------|--------------------------------|---------------|----------------|
| F89709A2 | Dolly without absorbent collar | 1000 lbs | 30 lbs |
| F89713A6 | Dolly with absorbent collar | 1000 lbs | 32 lbs |

Valley Craft has the equipment to safely and effectively handle your workload and securely store and transport shop, office and facility supplies in all areas of your work environment.

For more ValleyCraft solutions, visit www.valleycraft.com or call (651) 345-3386

Storage Solutions

- High-Capacity Cabinets
- Heavy Duty Shelf Cabinets
- Shop Desks
- Modular Mobile Cabinets
- Security Trucks

Material Handling Solutions

- Hand Trucks
- A-Frames
- Platform Trucks
- Security Trucks
- EZ Dump Hopper System
- Waste and Chip Trucks
- Trailers
- Box Dumpers
- Work Tables

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Rev. Feb2013

